

## **SYNTHESIS AND STRUCTURAL PROPERTIES OF $\text{In}_2\text{S}_3$ NANO-LAYERS BY CBD METHOD**

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### **ABSTRACT**

Indium Sulfide thin layers were produced by chemical bath deposition method on glass substrates at three different deposition temperature 35 °C, 50 °C and 70 °C. Aqueous solution heated for 45 minutes and kept at 2-3 pH. Crystalline structures were investigated by XRD and SEM analysis. By increasing deposition temperature  $\text{In}_2\text{S}_3$  grains and clusters produced and then resorption happened.

**Keywords:** *Indium Sulfide, Structural Properties, SEM, XRD*

### **INTRODUCTION**

Indium sulfide is one of the potential materials for various device applications. This includes development of photovoltaic (Burrell *et al.*, 1999; Thomas and Mccubbin, 2003), photo electrochemical solar cells (Bellantone *et al.*, 2000), electronic (Gristina, 1987), optical (Hussain *et al.*, 2012) and acoustic (Pawar *et al.*, 2012) dry cells (Pendry, 2000) which are displayed as photo catalysts for dye degradation and water splitting. Amorphous  $\text{In}_2\text{S}_3$  films on glass substrates have also been obtained by had been used to prepare this compound in thin film form such as organometallic chemical vapor deposition (Perdew *et al.*, 1998), spray pyrolysis (Blaha and Schwarz, 2009), thermal evaporation (Kim *et al.*, 2010) and rf sputtering. The aim of this work is to produce  $\text{In}_2\text{S}_3$  thin layer in different deposition temperatures and investigates about their structure and crystalline properties by SEM and XRD analysis.

### **Experimental Details**

The samples prepared by CBD were grown from solution containing Thioacetamide (TA) and Indium Chloride ( $\text{InCl}_3$ ) as sources of  $\text{S}^{2-}$  and  $\text{In}^{3+}$  respectively, acetic acid was used as complex agent of the  $\text{In}^{3+}$ . The resulting solution was diluted to 100mL with water distilled. Deposition parameters were:  $[\text{InCl}_3]=25\text{mM}$ ;  $[\text{TA}]=350\text{mM}$ ; Acid acetic=300mM. During the deposition the bath temperature was changed at 35, 50 and 70. The solution pH kept in 2-3.  $\text{In}_2\text{S}_3$  thin films were characterised by crystalline structure, SEM and XRD analysis.

### **RESULTS AND DISCUSSION**

$\text{In}_2\text{S}_3$  thin layers were produced by CBD method at different depositions temperatures.

Figure 1-3 show scanning electron microscopy of  $\text{In}_2\text{S}_3$  on glass thin layers produced by CBD method at 35 °C, 50 °C and 70 °C, respectively.

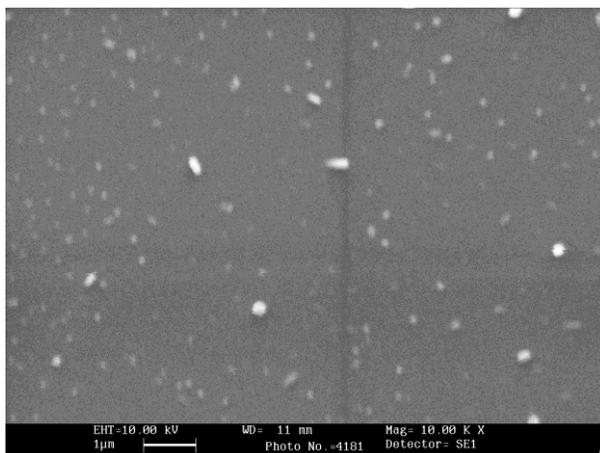
As it can be seen from figure 1,  $\text{In}_2\text{S}_3$  grains configure on glass substrate and Nucleation process happens. Surface is full of tiny grains along with voids between them.

Figure 2, shows scanning electron microscopy of  $\text{In}_2\text{S}_3$  on glass thin layers produced by CBD method at 50 °C.

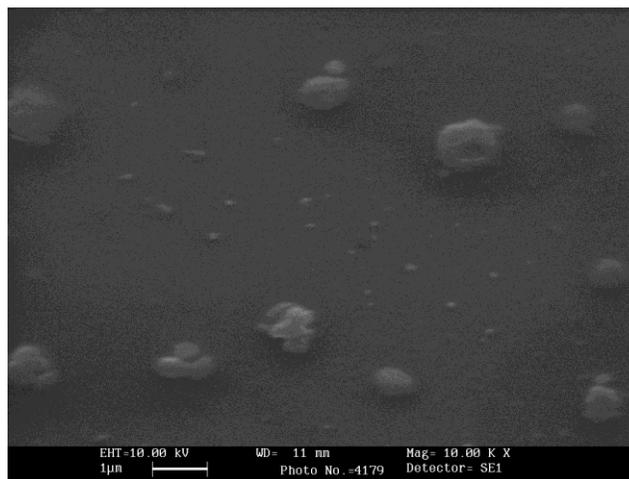
As it can be seen grains are growing on layer and surface is full of big and tiny  $\text{In}_2\text{S}_3$  grains with voids between them.

At 70 °C deposition temperature, as it can be seen from figure 3, substrate surface is full of  $\text{In}_2\text{S}_3$  grains and coalescence also happened. 70 °C is the best deposition condition for producing  $\text{In}_2\text{S}_3$  layers by CBD method (Thomas and Mccubbin, 2003). This condition is clear in our work.

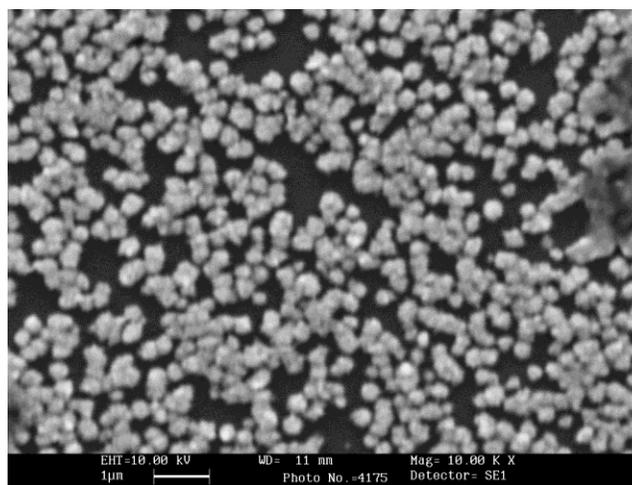
**Research Article**



**Figure1: Scanning electron microscopy of  $\text{In}_2\text{S}_3$  on glass thin layers produced by CBD method at 35 °C**



**Figure 2: Scanning electron microscopy of  $\text{In}_2\text{S}_3$  on glass thin layers produced by CBD method at 50 °C**



**Figure 3: Scanning electron microscopy of  $\text{In}_2\text{S}_3$  on glass thin layers produced by CBD method at 70 °C**

### Research Article

Figure 4, a-c , show the XRD patterns of the  $\text{In}_2\text{S}_3$  thin layers produced by CBD method at 35 °C , 50 °C and 70 °C , respectively. The broad background is due to the amorphous glass substrate and also possibly due to the amorphous phase in  $\text{In}_2\text{S}_3$  thin layer. The entire resultant product displayed the characteristic XRD peaks corresponding to amorphous nature of films.

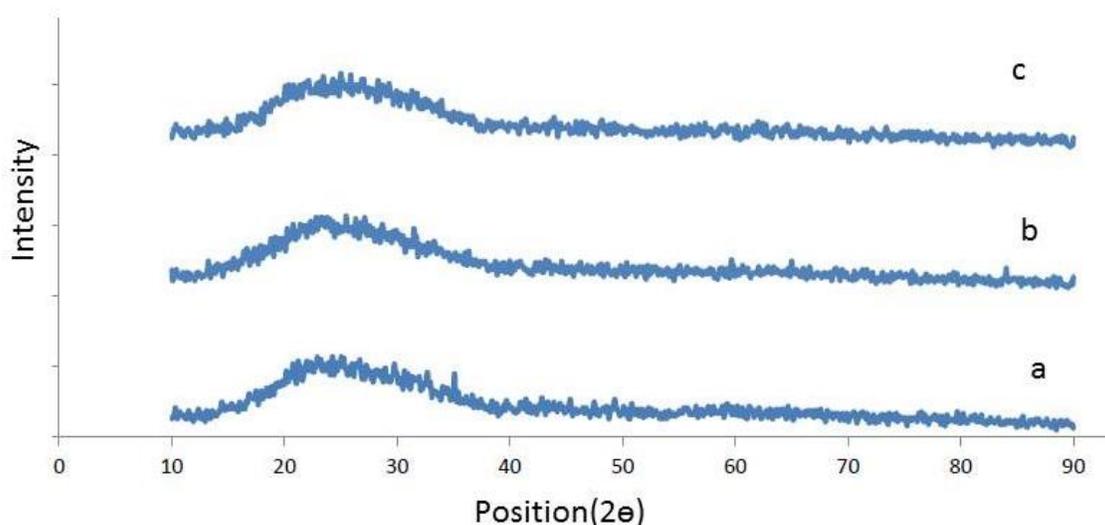


Figure 4: XRD pattern of  $\text{In}_2\text{S}_3$  films produced by CBD method at a) 35 °C, b) 50 °C and c) 70 °C

### Conclusion

Indium Sulfide thin layers were produced by chemical bath deposition method on glass substrates at three different deposition temperature 35 °C ,50 °C and 70 °C. Crystalline structure was investigated by XRD and SEM analysis. All of the layers were amorphous and by increasing the deposition temperature, energy of grains increases and layers goes to be crystalline.

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